

### LY2403

LY2400 series conductive tape is developed with electrically conductive nonwoven fabric double coated with our new developed bonding conductive acrylic adhesive. This product show excellent conductivity and bonding and widely used in EMI/RFI shielding solutions.

## Features

- Easy to convert / die cut
- Good EMI shielding effectiveness
- Good XYZ conductivity and excellent adhesion
- Excellent conformability and adjustment to uneven surfaces

## Structure

Electrically Conductive Adhesive

conductive nonwoven

Electrically Conductive Adhesive

Liner paper with LYE logo

## Specifications

PROPERTIES	DATA	TEST METHOD
Color	Gray	Visual
Peel Adhesion, kgf/inch	$\geq 1.1$	PSTC-101
Shear Adhesion, Hour	$\geq 48$	PSTC-107
Contact resistance, ohm	$< 0.02$	MIL-DTL-83528 modified
Total thickness, mm	$0.22 \pm 0.02$	ASTM D1000
Service Temperature	-20 to 85	ASTM D1000

Total thickness is less than the sum of thickness of each layer, because conductive adhesive is permeated into the conductive fabric backing after lamination.

## Storage and Shelf Life

Storage Temperature: 18~26°C

Storage Humidity: 40~60% RH

Storage Validity: 6 Months

## Regulation

RoHS Compliant & Halogen Free  
and PFAS-free

### APPLICATION TECHNIQUES

Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure and moderate heat, from 100°F (38°C) to 130°F (54°C), will assist the adhesive in developing intimate contact with the bonding surface.

To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical cleaning solvents are methyl ethyl ketone for metals or isopropyl alcohol for plastics. Carefully read and follow manufacturer's precautions and directions for use when using cleaning solvents.

Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended

### Disclaimer:

This information is furnished as a guide for selecting materials. LYE disclaims liability for results or use of this information. It is the customer's responsibility to obtain and test samples when determining suitability of material for a particular application.

